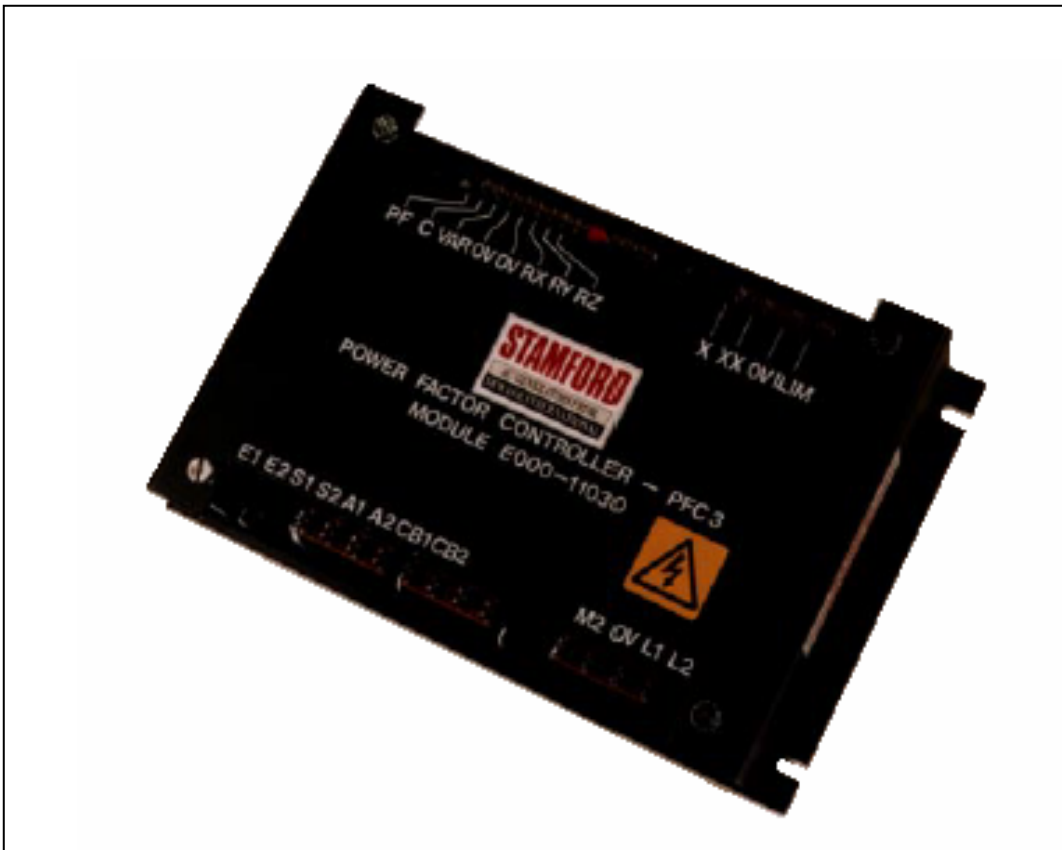


POWER FACTOR CONTROLLER COMMISSIONING PROCEDURES



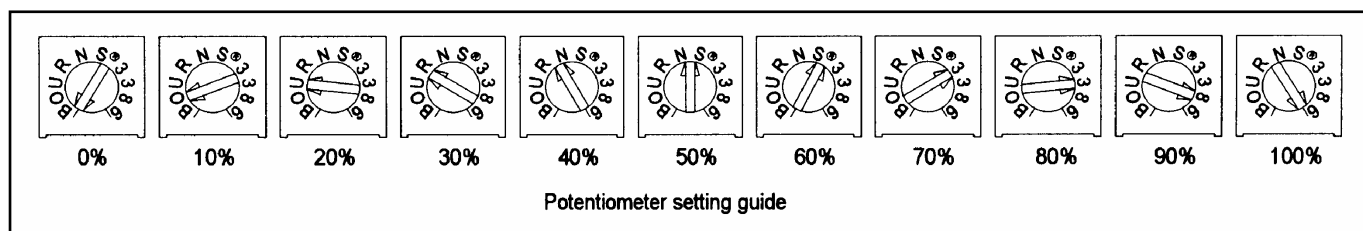
Safety Precautions

These test procedures must only be used when the Automatic Voltage Regulator and Power Factor Controller have been fitted in the generator terminal box and tested at Stamford Works. This can be verified by the existence of sealed AVR TRIM and DROOP potentiometers.

These test procedures are designed for experienced Service Engineers who are familiar with the safety precautions required for parallel operation of synchronous generators. The latest edition of the Power Factor Controller manual (Document No: TD_PFC MAN GB_09.03_01_GB) must be read before using this abbreviated booklet.

Quick set-up procedure for E000-11030 and 21030 Power Factor Controller (PFC3) with no options.

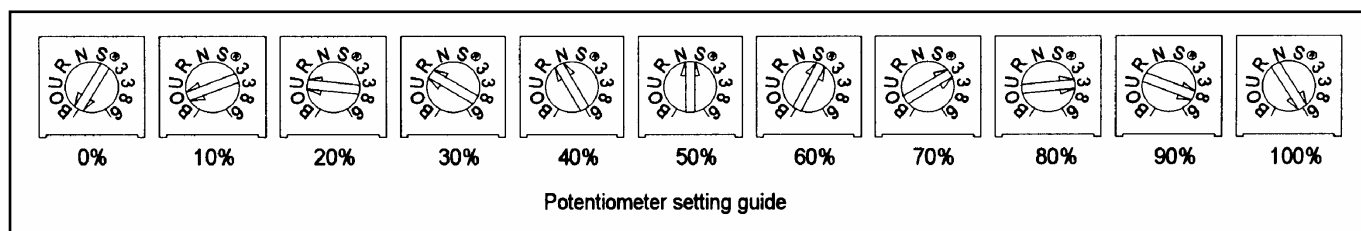
Important: During commissioning any connections to terminals RX RY and RZ must be removed.



Line No.	Description
1	Ensure the Generator to be commissioned is stationary and electrically isolated.
2	Check that the PFC 3 VOLTAGE MACHINE SELECTOR is linked C-NORM.
3	Remove the seal from the AVR TRIM potentiometer and set to 0%.
4	Start the generating set and run at nominal speed. Do not parallel. NOTE: The Generator circuit breaker closure signal may need overriding to prevent synchronising.
5	Adjust AVR VOLTS potentiometer to give a generator terminal voltage equal to that of the installation mains (+/- 1%).
6	Stop the generator. Restore the generator circuit breaker closing signal if this was overridden.
7	Set the AVR TRIM potentiometer to 100%.
8	Parallel the generator to the mains supply and run at rated kW. Adjust the desired operating Power Factor using the PF/VAR potentiometer on the PFC3. Set-up is now complete.

Quick set-up procedure for E000-11030 and 21030 Power Factor Controller (PFC3) with Voltage matching.

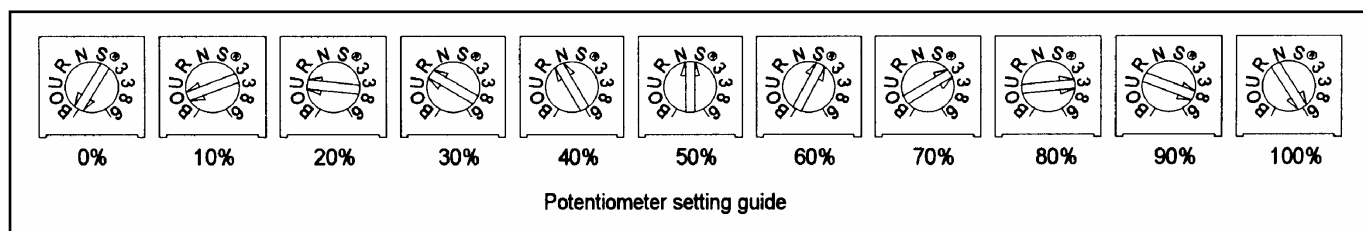
Important: During commissioning any connections to terminals RX RY and RZ must be removed.



Line No.	Description
1	Ensure the Generator to be commissioned is stationary and electrically isolated.
2	Remove the seal from the AVR TRIM potentiometer and set to 0%.
3	Check that the PFC 3 VOLTAGE MACHINE SELECTOR LINK to C-VMAT.
4	Start the generating set and run at nominal speed. Enable volting matching mode but do not parallel. NOTE: The Generator circuit breaker closure signal may need overriding to prevent synchronising.
5	Set the AVR VOLTS potentiometer to give a generator terminal voltage that is in the centre of the expected Mains Utility Supply Voltage variation. If this is not known, then adjust AVR VOLTS potentiometer to give a generator terminal voltage equal to that of the installation mains (+/- 1%).
6	Check that the CB LED is not illuminated. If it is illuminated, then stop the generator and investigate. Re-test from line 4.
7	Measure the ac voltage on L1 and L2 of the PFC3 and verify that it is between 99 and 121 volts. If it is not then stop the generator and investigate. Re-test from line 4.
8	Slowly turn the AVR TRIM potentiometer to 30%. The generator voltage will now adjust to a new level, which could be higher or lower than the original level. Adjust the BUSV potentiometer on the PFC3 until the generator terminal voltage is equal to the Mains Utility Supply Voltage within 2%.
9	Slowly turn the AVR TRIM potentiometer to 100%. Re-adjust the BUSV potentiometer on the PFC3 until the generator terminal voltage is equal to the Mains Utility Supply Voltage within 1%.
10	Stop the generator. Restore the generator circuit breaker closing signal if this was overridden.
11	Parallel the generator to the mains supply and run at rated kW. Adjust the desired operating Power Factor using the PF/VAR potentiometer on the PFC3. Set-up is now complete.

Quick set-up procedure for E000-12090 and 22090 Power Factor Controller (PFC3) with no options.

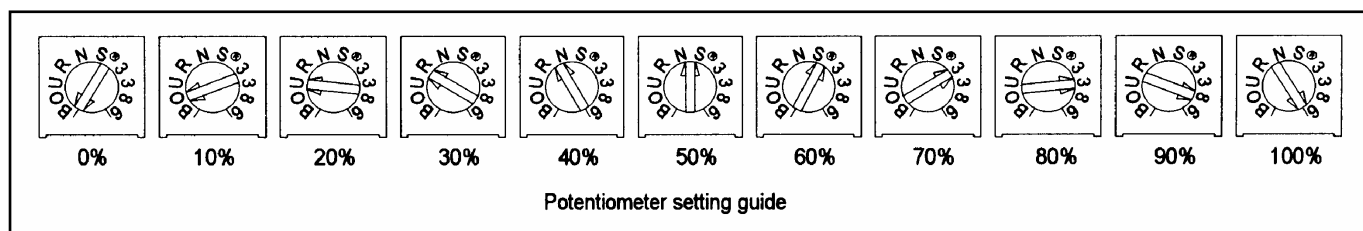
Important: During commissioning any connections to terminals RX RY and RZ must be removed.



Line No.	Description
1	Ensure the Generator to be commissioned is stationary and electrically isolated.
2	Remove the seal from the AVR TRIM potentiometer and set to 0%.
3	Start the generating set and run at nominal speed. Do not parallel. NOTE: The Generator circuit breaker closure signal may need overriding to prevent synchronising.
4	Adjust the AVR VOLTS potentiometer to give a generator terminal voltage equal to that of the installation mains (+/- 1%).
5	Stop the generator. Restore the generator circuit breaker closing signal if this was overridden.
6	Set the AVR TRIM potentiometer to 100%.
7	Parallel the generator to the mains supply and run at rated kW. Adjust the desired operating Power Factor using the PF/VAR potentiometer on the PFC3. Set-up is now complete.

Quick set-up procedure for E000-12090 and 22090 Power Factor Controller (PFC3) with voltage matching.

Important: During commissioning any connections to terminals RX RY and RZ must be removed.



Line No.	Description
1	Ensure the Generator to be commissioned is stationary and electrically isolated.
2	Remove the seal from the AVR TRIM potentiometer and set to 0%.
3	Start the generating set and run at nominal speed. Enable volting matching mode but do not parallel. NOTE: The Generator circuit breaker closure signal may need overriding to prevent synchronising.
4	Set the AVR VOLTS potentiometer to give a generator terminal voltage that is in the centre of the expected Mains Utility Supply Voltage variation. If this is not known, then adjust AVR VOLTS potentiometer to give a generator terminal voltage equal to that of the installation mains (+/- 1%).
5	Check that the CB LED is not illuminated. If it is illuminated, then stop the generator and investigate. Re-test from line 3.
6	Measure the ac voltage on L1 and L2 of the PFC3 and verify that it is between 99 and 121 volts. If it is not then stop the generator and investigate. Re-test from line 3.
7	Check that the VMAT LED is illuminated. If it is not then stop the generator and investigate. Re-test from line 3.
8	Slowly turn the AVR TRIM potentiometer to 30%. The generator voltage will now adjust to a new level, which could be higher or lower than the original level. Adjust the BUSV potentiometer on the PFC3 until the generator terminal voltage is equal to the Mains Utility Supply Voltage within 2%.
9	Slowly turn the AVR TRIM potentiometer to 100%. Re-adjust the BUSV potentiometer on the PFC3 until the generator terminal voltage is equal to the Mains Utility Supply Voltage within 1%.
10	Stop the generator. Restore the generator circuit breaker closing signal if this was overridden.
11	Parallel the generator to the mains supply and run at rated kW. Adjust the desired operating Power Factor using the PF/VAR potentiometer on the PFC3. Set-up is now complete.



REGISTERED OFFICE AND ADDRESS
 NEWAGE INTERNATIONAL LIMITED, PO BOX 17, BARNACK ROAD, STAMFORD
 LINCOLNSHIRE, PE9 2NB ENGLAND
 Tel: +44 (0) 1780 484 000
 Fax:+44 (0) 1780 484 100
 Website: www.newage-avkseg.com

STAMFORD POWER GENERATION WORLDWIDE

AUSTRALIA	NEWAGE ENGINEERS PTY. LIMITED PO Box 6027, Baulkham Hills Business Centre, Baulkham Hills NSW 2153 Tel: (61) 2 9680 2299 Fax: (61) 2 9680 1545	MEXICO	NEWAGE Mexico Stamford Mexico S de RL de CV Av. Circuito Mexico No. 185 Parque Industrial 3 Naciones San Luis Potosi, SLP C.P. 78395 Tel: (00) 48 26 84 00 Fax: (00) 48 26 84 05
CHINA	WUXI NEWAGE ALTERNATORS LIMITED Plot 49-A, Xiang Jiang Road Wuxi High – Technical Industrial Dev.Zone Wuxi, Jiangsu 214028 PR of China Tel.: (86) 51 027 63313 Fax: (86) 51 052 17673	NORWAY	NEWAGE NORGE A/S Økern Naeringspark, Kabeigt 5 Postboks 28, Økern, 0508 Oslo Tel: Oslo (47) 22 97 44 44 Fax: (47) 22 97 44 45
GERMANY	AvK DEUTSCHLAND GmbH & Co. KG Niederlassung Dreieich Benzstrasse 47-49 63303 Dreieich Tel: (49) 61 03 50 39 0 Fax: (49) 61 03 50 39 40	SINGAPORE	NEWAGE ASIA PACIFIC PTE LIMITED 10 Toh Guan Road #05-03 TT International Tradepark Singapore 608838 Tel: (65) 794 3730 Fax: (65) 898 9065
INDIA	C.G. NEWAGE ELECTRICAL LIMITED C33 Midc, Ahmednagar 414111, Maharashtra Tel: (91) 241 778 224 Fax: (91) 241 777 494	SPAIN	STAMFORD IBERICA SA Poligono Industrial "Los Linares" Avda.de Fuenlabrada, 38 E-28970 HUMANES DE MADRID Tel: (34) 91 498 2000 Fax : (34) 91 498 2124
ITALY	NEWAGE ITALIA Srl Via Triboniano, 20156 Milan Tel: (39) 02 380 00714 Fax: (39) 02 380 03664	U.S.A.	Newage AVKSEG-Americas 7928 University Avenue NE Fridley, MN 55432 Tel : (1) 800 367 2764 Fax: (1) 800 863 9243
JAPAN	NEWAGE INTERNATIONAL JAPAN 8-5- 302 Kashima Hachioji-shi Tokyo, 192-03 Telefon: (81) 426 77 2881 Fax (81) 426 77 2884		

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