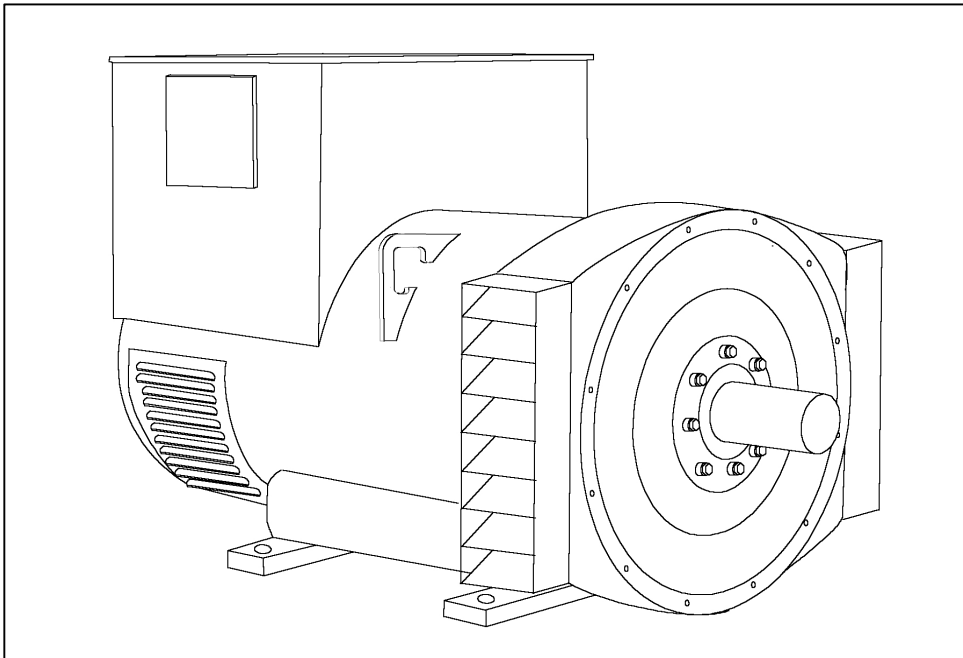


HCM534D - Technical Data Sheet



HCM534D

SPECIFICATIONS & OPTIONS



STANDARDS

Marine generators may be certified to Lloyds, DnV, Bureau Veritas, ABS, Germanischer-Lloyd or RINA. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

MX341 AVR - STANDARD

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) control system, and is standard on marine generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

HCM534D WINDING 311

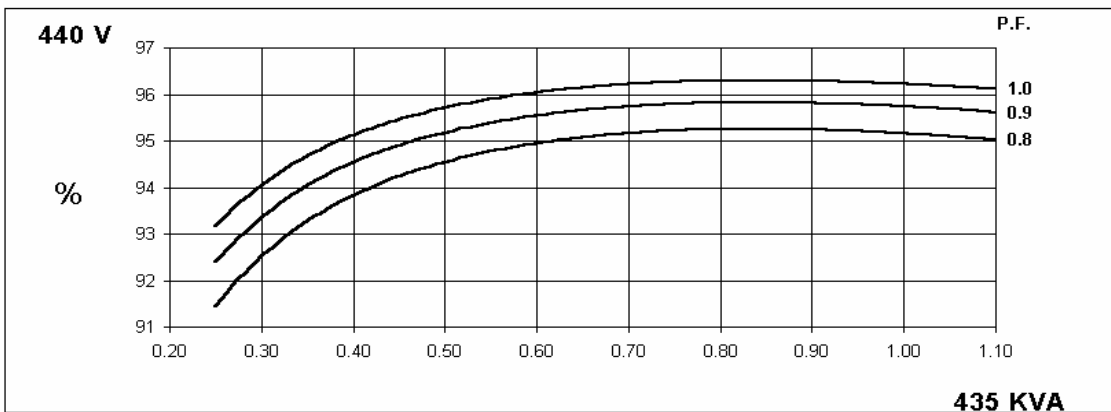
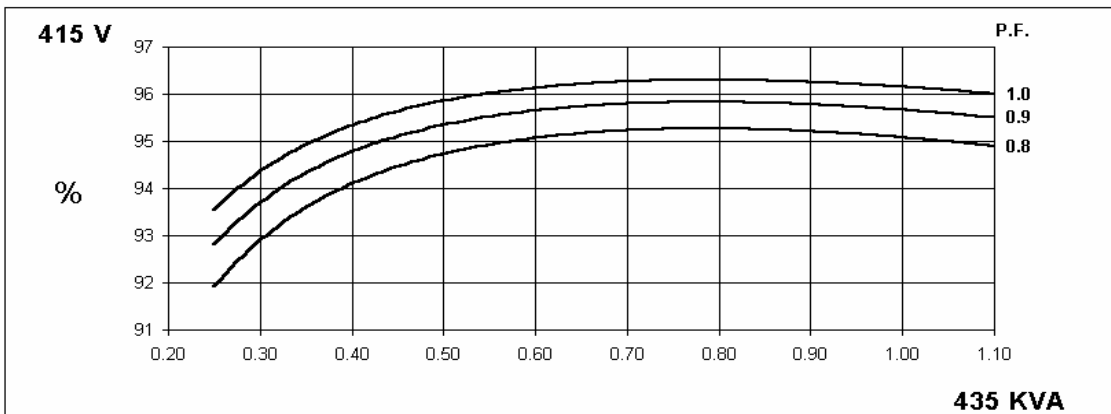
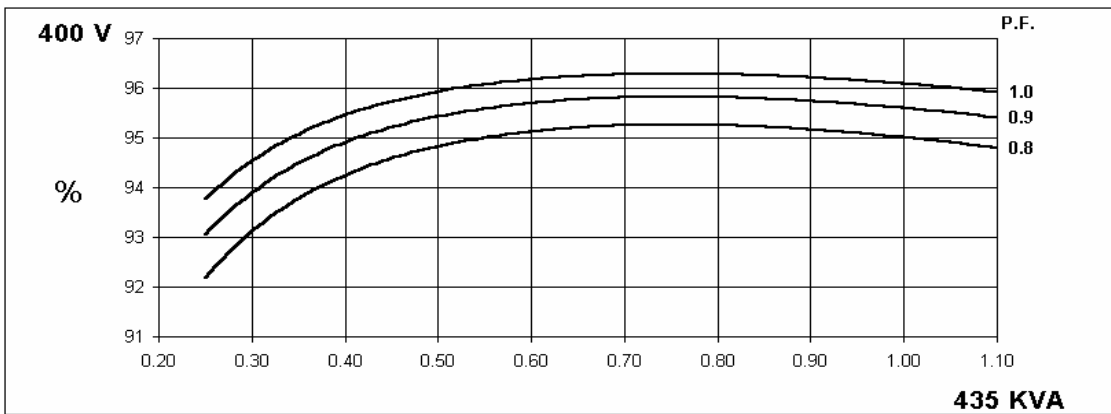
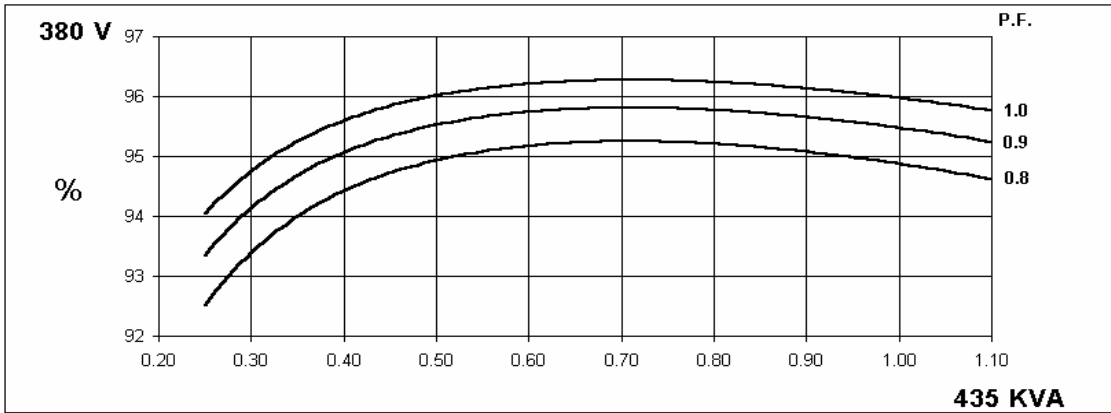
CONTROL SYSTEM		SEPARATELY EXCITED BY P.M.G.							
A.V.R.		MX321	MX341						
VOLTAGE REGULATION		± 0.5 %	± 1.0 %	With 4% ENGINE GOVERNING					
SUSTAINED SHORT CIRCUIT		REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)							
INSULATION SYSTEM		CLASS H							
PROTECTION		IP23							
RATED POWER FACTOR		0.8							
STATOR WINDING		DOUBLE LAYER LAP							
WINDING PITCH		TWO THIRDS							
WINDING LEADS		12							
STATOR WDG. RESISTANCE		0.0047 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED							
ROTOR WDG. RESISTANCE		1.77 Ohms at 22°C							
EXCITER STATOR RESISTANCE		17 Ohms at 22°C							
EXCITER ROTOR RESISTANCE		0.092 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION		BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION		NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED		2250 Rev/Min							
BEARING DRIVE END		BALL. 6220 (ISO)							
BEARING NON-DRIVE END		BALL. 6314 (ISO)							
		1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR		1393 kg				1395 kg			
WEIGHT WOUND STATOR		657 kg				657 kg			
WEIGHT WOUND ROTOR		563 kg				535 kg			
WR ² INERTIA		8.0068 kgm ²				7.7289 kgm ²			
SHIPPING WEIGHTS in a crate		1355kg				1395kg			
PACKING CRATE SIZE		166 x 87 x 124(cm)				166 x 87 x 124(cm)			
		50 Hz				60 Hz			
TELEPHONE INTERFERENCE		THF<2%				TIF<50			
COOLING AIR		1.035 m ³ /sec 2202 cfm				1.312 m ³ /sec 2780 cfm			
VOLTAGE SERIES STAR		380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR		190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE SERIES DELTA		220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138
KVA BASE RATING FOR REACTANCE VALUES		435	435	435	435	500	520	545	570
Xd DIR. AXIS SYNCHRONOUS		2.63	2.37	2.20	1.96	3.06	2.85	2.73	2.62
X'd DIR. AXIS TRANSIENT		0.14	0.12	0.11	0.10	0.15	0.14	0.13	0.12
X''d DIR. AXIS SUBTRANSIENT		0.10	0.09	0.08	0.07	0.10	0.10	0.10	0.09
Xq QUAD. AXIS REACTANCE		2.16	1.95	1.81	1.61	2.50	2.32	2.22	2.13
X''q QUAD. AXIS SUBTRANSIENT		0.23	0.22	0.20	0.17	0.27	0.25	0.24	0.23
XL LEAKAGE REACTANCE		0.04	0.03	0.03	0.03	0.05	0.05	0.04	0.04
X ₂ NEGATIVE SEQUENCE		0.17	0.15	0.14	0.12	0.19	0.18	0.17	0.17
X ₀ ZERO SEQUENCE		0.09	0.08	0.07	0.06	0.09	0.08	0.08	0.07
REACTANCES ARE SATURATED		VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED							
T'd TRANSIENT TIME CONST.		0.08s							
T''d SUB-TRANSTIME CONST.		0.012s							
T'do O.C. FIELD TIME CONST.		2.2s							
T _a ARMATURE TIME CONST.		0.018s							
SHORT CIRCUIT RATIO		1/Xd							

**50
Hz**

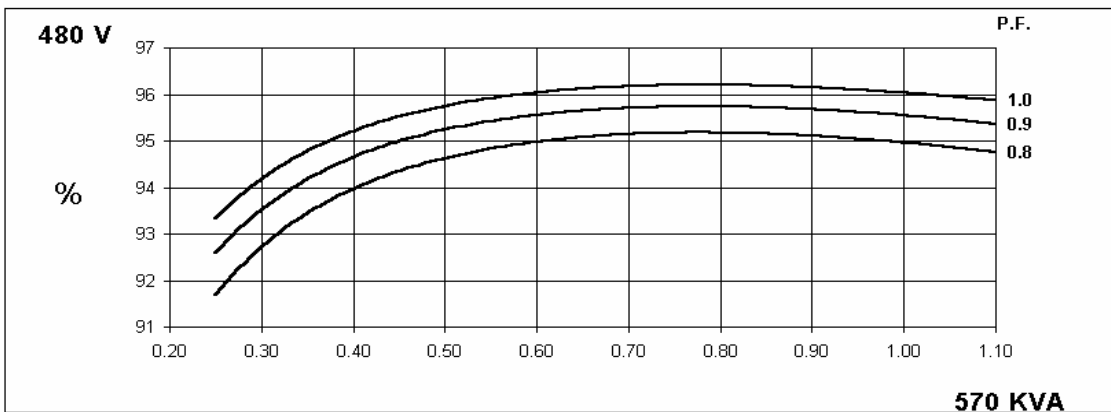
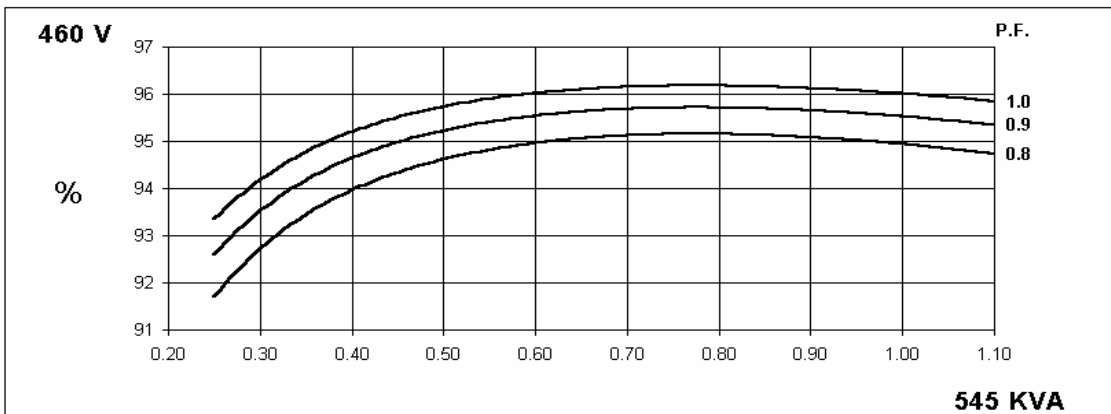
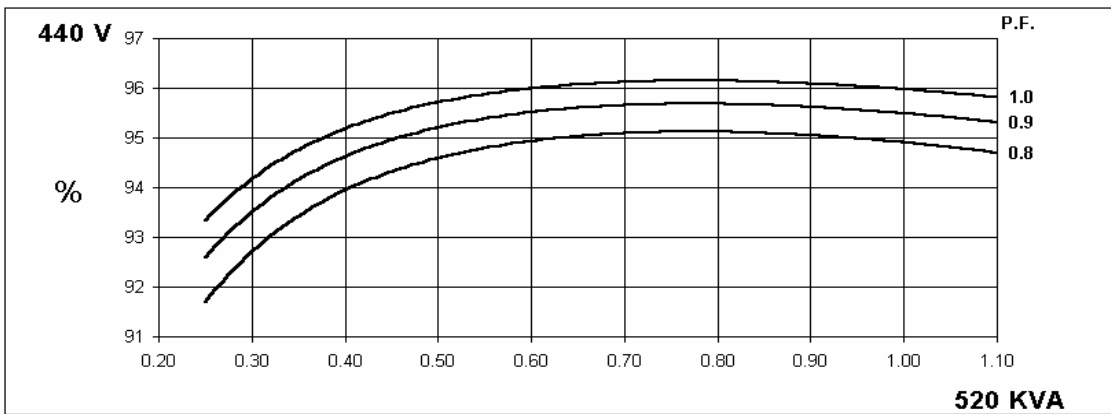
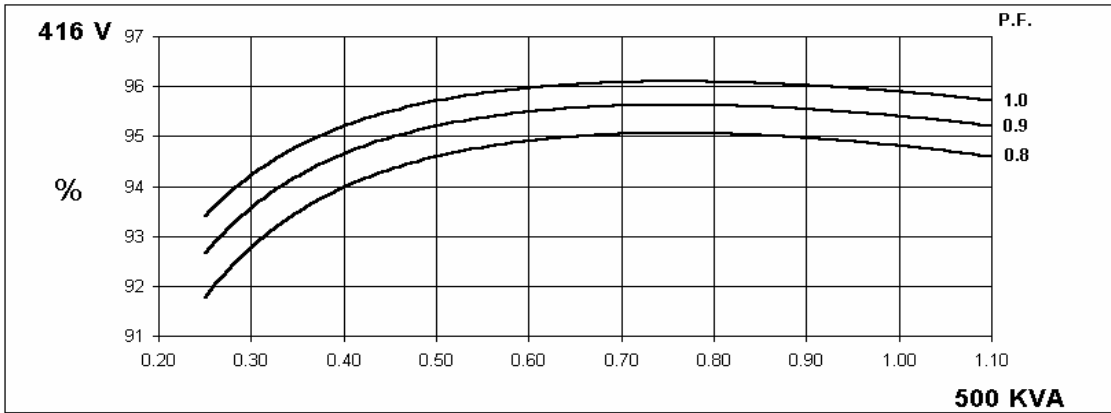
HCM534D
Winding 311



THREE PHASE EFFICIENCY CURVES



THREE PHASE EFFICIENCY CURVES



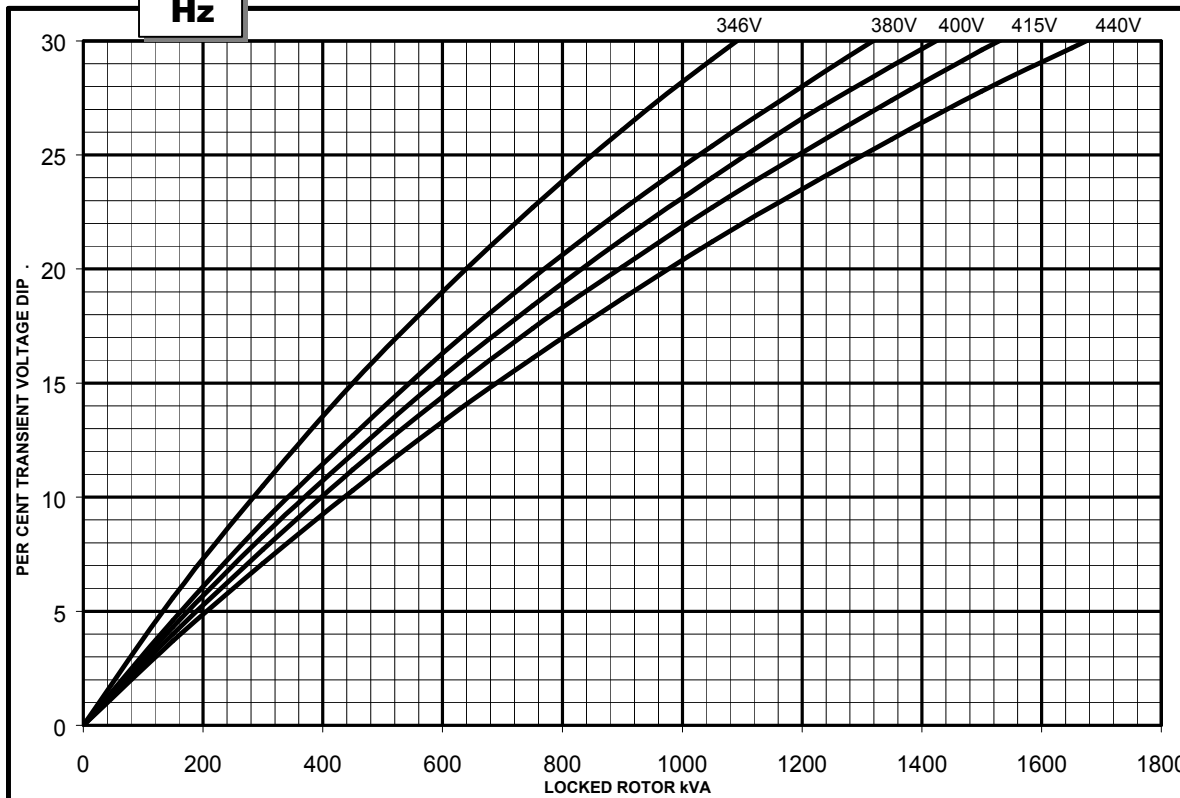
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Winding 311

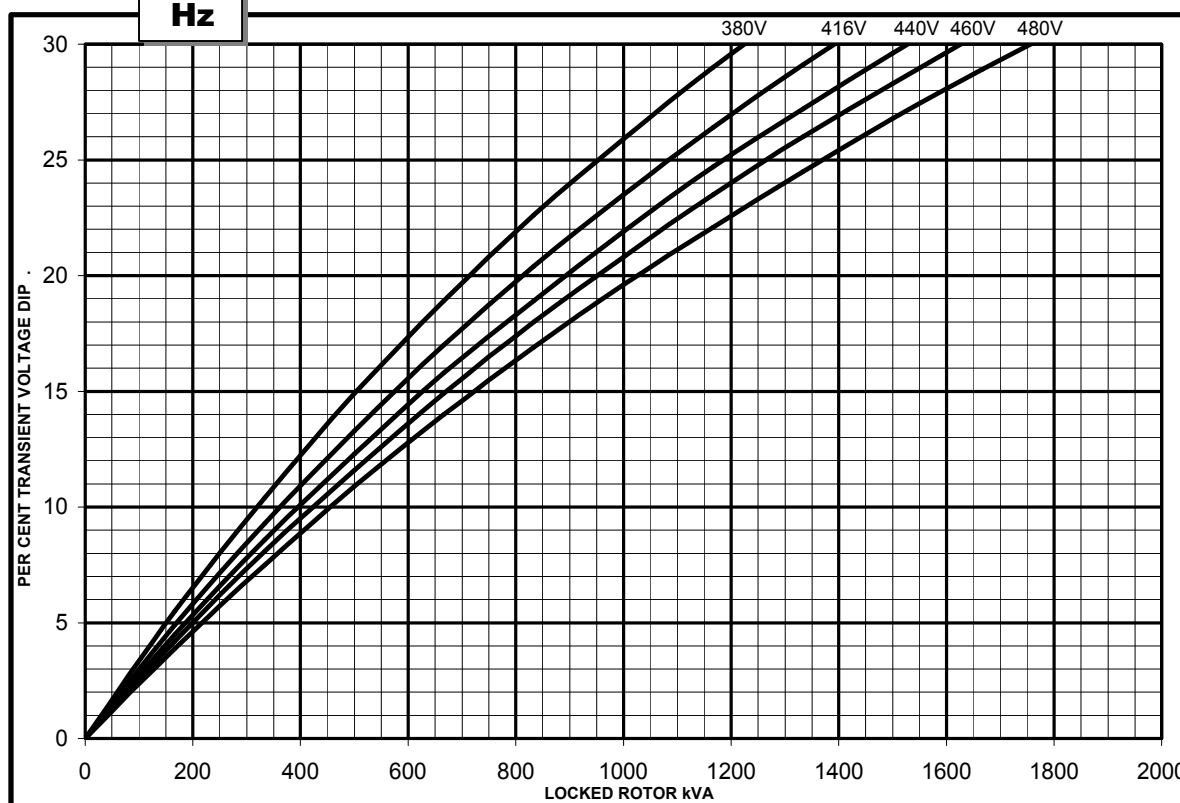


Locked Rotor Motor Starting Curve

**50
Hz**

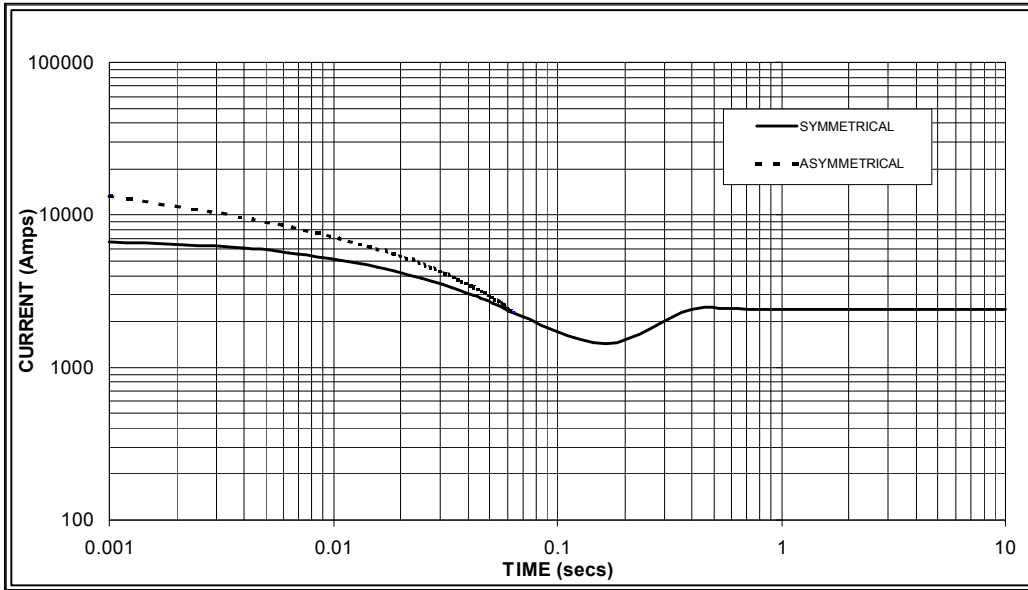


**60
Hz**



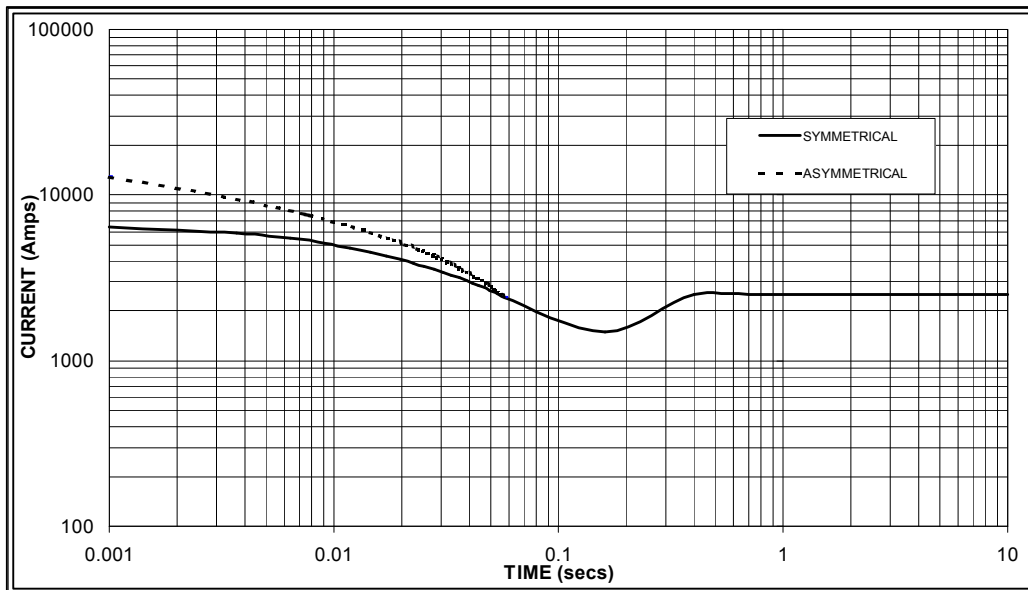
**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.**

**50
Hz**



Sustained Short Circuit = 2,400 Amps

**60
Hz**



Sustained Short Circuit = 2,500 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	X 1.00
400v	X 1.06	440v	X 1.06
415v	X 1.09	460v	X 1.12
440v	X 1.12	480v	X 1.20

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown :

Parallel Star = Curve current value X 2

Series Delta = Curve current value X 1.732 Note 3

HCM534D

Winding 311 / 0.8 Power Factor

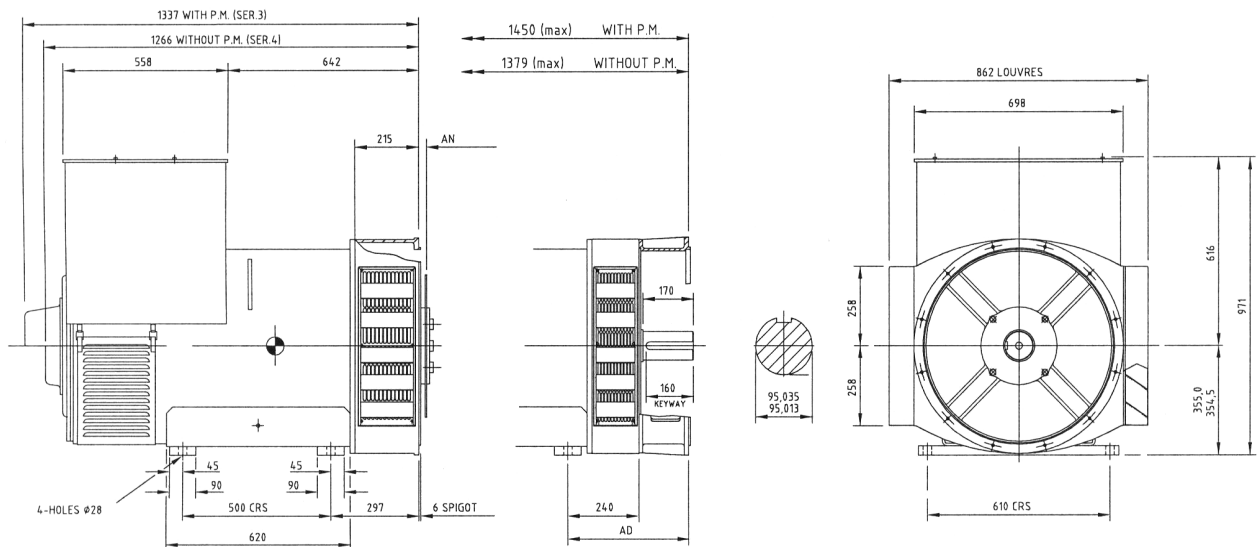


RATINGS

Class - Temp Rise	Cont. E - 65/50°C				Cont. B - 70/50°C				Cont. F - 90/50°C				Cont. H - 110/50°C				
50 Hz	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
	Series Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
kVA	340	345	360	360	355	365	375	375	405	415	430	430	435	435	435	435	
kW	272	276	288	288	284	292	300	300	324	332	344	344	348	348	348	348	
Efficiency (%)	95.2	95.3	95.3	95.3	95.2	95.2	95.2	95.3	95.0	95.1	95.1	95.2	94.9	95.0	95.1	95.2	
kW Input	286	290	302	302	298	307	315	315	341	349	362	361	367	366	366	366	

60 Hz	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
kVA	385	400	420	445	405	425	445	465	463	488	506	531	500	520	545	570	
kW	308	320	336	356	324	340	356	372	370	390	405	425	400	416	436	456	
Efficiency (%)	95.1	95.1	95.2	95.2	95.0	95.1	95.1	95.2	94.9	95.0	95.1	95.1	94.8	94.9	94.9	95.0	
kW Input	324	336	353	374	341	358	374	391	390	411	426	447	422	438	459	480	

DIMENSIONS



COUPLING DISC	AN
SAE 14	25.4
SAE 18	19.87
SAE 21	0

ADAPTOR	AD
SAE 00	4.10
SAE 0	4.10
SAE 1/2	3.90
SAE 1	3.90



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