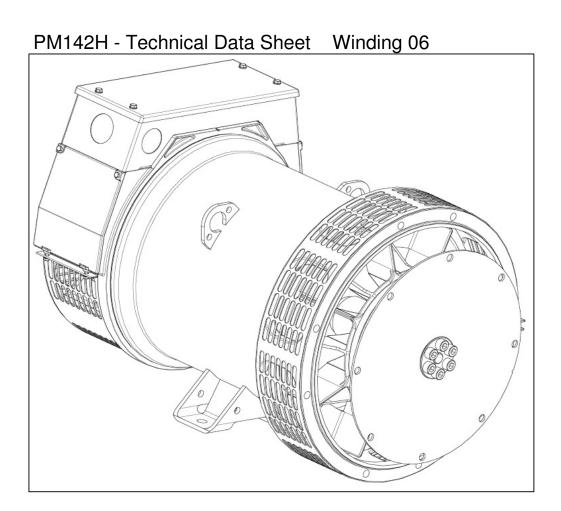
# STAMFORD®





### **SPECIFICATIONS & OPTIONS**

### **STANDARDS**

Marine generators may be certified to Lloyds, DnV, Bureau Veritas, ABS, Germanischer-Lloyd or RINA.

Other standards and certifications can be considered on request.

### **VOLTAGE REGULATOR**

#### AS480 AVR

With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling. The AS480 will support limited accessories, RFI suppession remote voltage trimmer and for the P1 range only a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

The AVR is can be fitted to either side of the generator in its own housing in the non-drive end bracket.

### **Excitation Boost System (EBS)**

The EBS is a single, self-contained unit, attached to the nondrive end of the generator.

The EBS unit consists of the Excitation Boost Controller (EBC) and an Excitation Boost Generator (EBG). Under fault conditions, or when the generator is subjected to a large impact load such as a motor starting, the generator voltage will drop. The EBC senses the drop in voltage and engages the output power of the EBG. This additional power feeds the generator's excitation system, supporting the load until breaker discrimination can remove the fault or enable the generator to pick up a motor and drive the voltage recovery.

### **WINDINGS & ELECTRICAL PERFORMANCE**

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

### TERMINALS & TERMINAL BOX

Dedicated Single Phase generators have 4 ends brought out to the terminals, which are mounted at the non-drive end of the generator. A sheet steel terminal box contains provides ample space for the customers' wiring and gland arrangements. Alternative terminal boxes are available for customers who want to fit additional components in the terminal box.

#### **SHAFT & KEYS**

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

#### **INSULATION / IMPREGNATION**

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

### **QUALITY ASSURANCE**

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

### **DE RATES**

All values tabulated on page 6 are subject to the following reductions

5% when air inlet filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every  $5^{\circ}$ C by which the operational ambient temperature exceeds  $50^{\circ}$ C.

Note: Requirement for operating in an ambient exceeding 60 °C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.



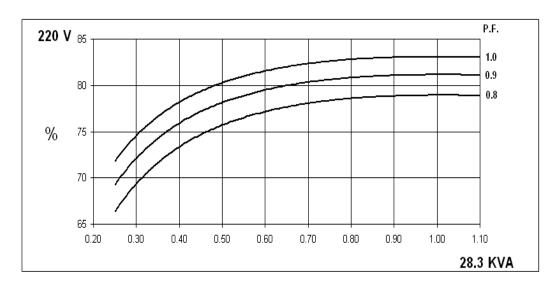
## **WINDING 06**

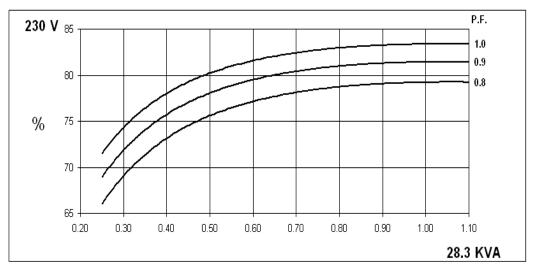
	INDING 06							
`	SELF EXCITED)							
± 1.0 %								
SELF EXCITED MACHINE	S DO NOT SUSTAIN A SH	ORT CIRCUIT CURREN	IT					
AS480 AVR WITH OPTIONAL EXCITATION BOOST SYSTEM (EBS)								
JSTAINED SHORT CIRCUIT REFER TO SHORT CIRCUIT DECREMENT CURVE (page 5)								
CLASS H								
IP23								
0.8								
SINGLE LAYER CONCENTRIC								
TWO THIRDS								
4								
·								
1.1 1.11 1.11								
BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others								
NO LOAD < 1.5% NON-DISTORTING LINEAR LOAD < 5.0%								
4500 Rev/Min								
BALL. 6310-2RS (ISO)								
	1	, ,						
1 BE <i>F</i>	2 E	BEARING						
WITH EBS	WITHOUT EBS	WITH EBS	WITHOUT EBS					
172.5 kg	170.8 kg	175.5 kg	173.8 kg					
85.1 kg	85.1 kg	85.1 kg	85.1 kg					
50.86 kg	49.16 kg	52.58 kg	50.88 kg					
0.1517 kgm <sup>2</sup>	0.15 kgm <sup>2</sup>	0.1522 kgm <sup>2</sup>	0.1505 kgm <sup>2</sup>					
191 kg	189.3 kg	200 kg	198.3 kg					
85 x 51 x	x 67 (cm)	85 x 5	85 x 51 x 67 (cm)					
THF	<2%	-	ΓIF<50					
220	23	30	240					
110	11	5	120					
28.3	28	.3	28.3					
2.16	1.9	97	1.81					
0.22	0.:	20	0.19					
			0.13					
			0.90					
			0.90					
			0.21					
			0.07					
			0.07					
	<u> </u>	l l						
REACTANCES ARE SATURATED VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED  d TRANSIENT TIME CONST. 0.023 s								
0.000 s 0.43 s								
0.004 s								
1/Xd								
	1/2	Kd						
	± 1.0 %  SELF EXCITED MACHINE  AS480 AVR WITH OPTION REFER TO SHORT CIRCL  BS EN 61000-6-2  NO  1 BEA  WITH EBS  172.5 kg  85.1 kg  50.86 kg  0.1517 kgm²  191 kg  85 x 51 x  THF  220  110  28.3  2.16  0.22  0.13  1.07  0.26  0.09  0.20  0.09	SELF EXCITED MACHINES DO NOT SUSTAIN A SHA  AS480 AVR WITH OPTIONAL EXCITATION BOOST SI  REFER TO SHORT CIRCUIT DECREMENT CURVE (  CLAS  IP:  O.  SINGLE LAYER  TWO T  O.05 Ohms AT 22°C SI  1.59 Ohm  20 Ohms  O.105 Ohms PER  12.9 Ohm  BS EN 61000-6-2 & BS EN 61000-6-4, VDE O  NO LOAD < 1.5% NON-DISTO  4500 R  BALL. 6306  BALL. 6306  1 BEARING  WITH EBS  WITHOUT EBS  172.5 kg  170.8 kg  85.1 kg  50.86 kg  49.16 kg  O.1517 kgm²  O.15 kgm²  191 kg  189.3 kg  85 x 51 x 67 (cm)  THF<2%  O.205 m³/sc  220  230  110  111  28.3  280  216  1.07  O.26  O.29  O.13  O.26  O.29  O.09  O.09  O.00  O.00  VALUES ARE PER UNIT A  O.02  O.00  O.00	# 1.0 %    SELF EXCITED MACHINES DO NOT SUSTAIN A SHORT CIRCUIT CURREN   AS480 AVR WITH OPTIONAL EXCITATION BOOST SYSTEM (EBS)     REFER TO SHORT CIRCUIT DECREMENT CURVE (page 5)					

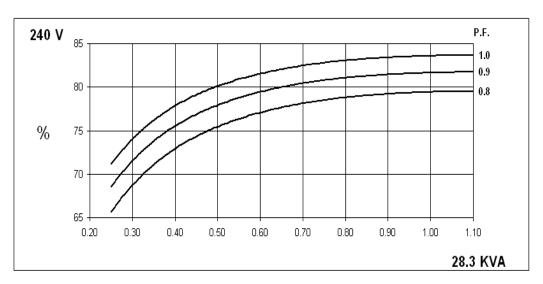


# Winding 06

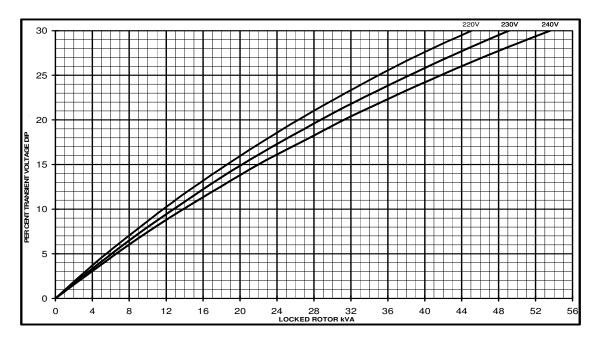
### SINGLE PHASE EFFICIENCY CURVES



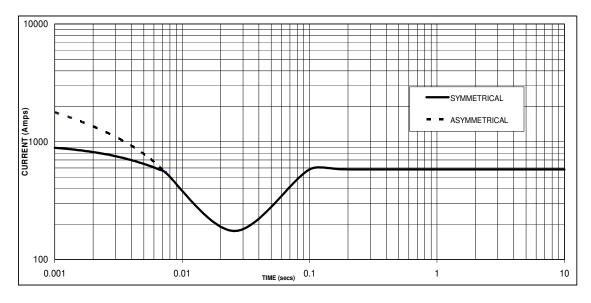




Winding 06 Locked Rotor Motor Starting Curve



# Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on series connection.



Sustained Short Circuit = 582 Amps

### Note

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage:

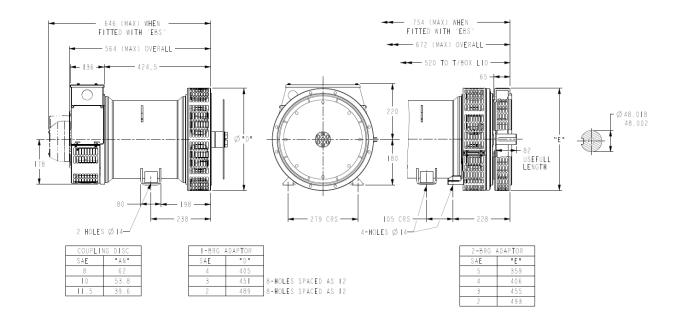
Voltage	Factor
220V	X 1.00
230V	X 1.05
240V	X 1.09

# Winding 06 / 0.8 Power Factor

# **60**Hz RATINGS

Class - Temp Rise	Cont. E - 65/50 ℃		Cont. B - 70/50 ℃		Cont. F - 90/50 ℃		Cont. H - 110/50 ℃					
Series (V)	220	230	240	220	230	240	220	230	240	220	230	240
Parallel (V)	110	115	120	110	115	120	110	115	120	110	115	120
kVA	21.8	21.8	21.8	22.6	22.6	22.6	25.6	25.6	25.6	28.3	28.3	28.3
kW	17.4	17.4	17.4	18.1	18.1	18.1	20.5	20.5	20.5	22.6	22.6	22.6
Efficiency (%)	78.4	78.6	78.6	78.6	78.7	78.8	78.8	79.1	79.2	78.9	79.2	79.4
kW Input	22.2	22.2	22.2	23.0	23.0	22.9	26.0	25.9	25.9	28.7	28.6	28.5

### **DIMENSIONS**



### **STAMFORD**

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